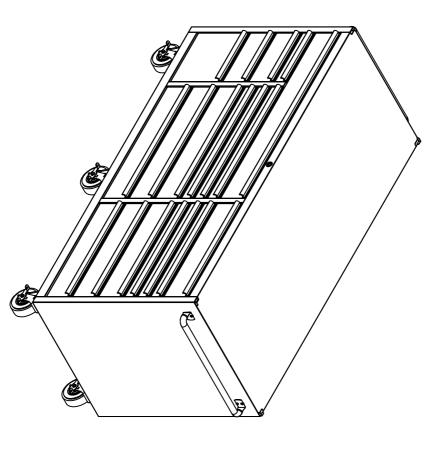
Painted Steel Cabinet Manual

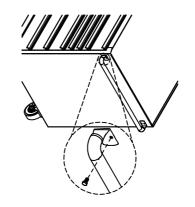


ASSEMBLYINSTRUCTIONS

FIRST

INSTALL HANDLES

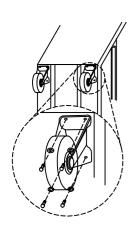
Simply position the handles over the holes and attach with the bolts provided. Tighten securely.



SECOND

INSTALL CASTERS

Carefully lay bottom cabinet on its back, with a soft mat under the back for protection. Position the two swivel casters on the bottom of the cabinet. Insert the bolts through washers, then through the casters and into the bottom of the cabinet. Tighten securely. Repeat for the two rigid casters on the other side of the cabinet.



TO REMOVE AND REPLACE DRAWERS

TO REMOVE DRAWERS

Pull drawer out so it's almost fully extended.

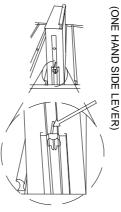
Push up one hand black release lever, while pulling down the other hand black release lever.

While holding the levers in the positions as instructed

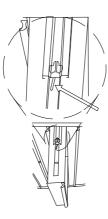
above, pull the drawer outward until it is released from

the drawer slide.

PUSH UP



PUSH DOWN (THE OTHER HAND SIDE LEVER)



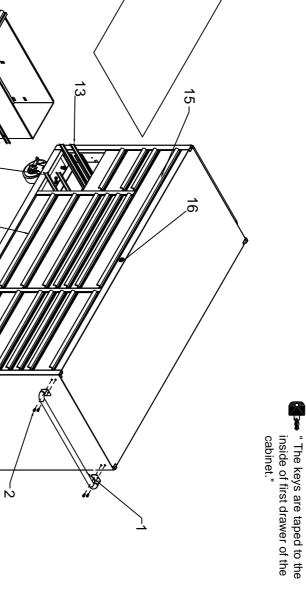
TO REPLACE DRAWERS

Extend the drawer slides from the tool chest/cabinet. Insert the brackets on each side of the drawer into the slots in the slides, being careful that they are positioned properly.

Once properly inserted, completely close the drawer/work top to set the slides in their proper positions.

Cabinet





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Lock	Drawer Pull	Drawer Liner	Slide(L)	Drawer Pull(L)	Drawer Liner(L)	Drawer Liner(M)	Drawer Liner(R)	Slide(R)	Drawer Pull(M)	Drawer Pull(R)	M8x25 Hex Bolt	Washer	Swivel Caster	M6x12 Hex Bolt	Cabinet Handle	Description
304071	301014	550460	300012	301000	550459	550458	550457	300013	301006	301002	321047	324000	302002	323062	306070	Part#
1 pc	1 pc	1 pc	20 pcs	4 pcs	4 pcs	6 pcs	7 pcs	20 pcs	6 pcs	7 pcs	24 pcs	24 pcs	6 pcs	8 pcs	2 pcs	QTY

NOTE

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Replacement keys may be ordered, the code which appears on the face of the lock required.
 Give the information for service parts: part number, and quantity.

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